# **TECHNICAL DATA SHEET**



# QSil Smooth Coat RT Room Temperature Cure, Top Matte Silicone Coating

Description
-------------

This is a two-component, low friction, translucent, matte finish coating. This material can be applied via spraying, brushing, or dip-coating on surfaces that are untreated or free of dust and grease. This material is excellent for orthopedic devices, special effects or where a smooth finish is needed.

### **Key Features**

- Room temperature cure
- Reduces the coefficient of friction (CoF)
- Pigmentable
- Can be applied by spraying, brushing, or dipping

# **Key Applications**

- Prosthetics
- Special effects

#### Application

QSil Smooth Coat RT is a top matte silicone coating designed for orthopedic devices, special effects or where a smooth finish is needed. The matte finish can be cured at room temperature or quickly at high temperatures.

## **Use and Cure Information**

#### MIXING

Both A and B should be thoroughly mixed prior to use. These should be thoroughly mixed using a 1:1 ratio by weight or by volume. Once the components are mixed the curing process begins. In order to achieve optimum performance, the same "A" and "B" side lot number should be used.

Test Method Value Property **Uncured Product** Color Translucent Color A Clear to translucent Color B Translucent Cure Type Addition Gel Time at 25°C/77°F 15 minutes Mix Ratio By Weight 1:1 Specific Gravity A 0.97 Specific Gravity B 1.04 Viscosity A Brookfield 25 cP Viscositv B Brookfield 230 cP Viscosity Mixed Brookfield 130 cP **Cured Product** Max Working Temp 150 °C / 302 °F Min Working Temp -55 °C / -67 °F Storage Max Storage 25 °C / 77 °F Temperature Shelf Life 24 mths

# **DE-AERATION**

Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To ensure proper de-airing, subject the mixed material to 29 inches of mercury.

Revision Date18 Oct 2021Revision No2Download Date24 Apr 2024

The content set out in the technical data sheet does not contain information upon which you should rely. It is provided for general information purposes only and does not constitute a product specification. You must obtain professional or specialist advice before taking any action based on the information provided in the technical data sheet.

CHT Germany GmbH: Postfach 12 80, 72002 Tübingen, Bismarckstraße 102, 72072 Tübingen, Germany

Telephone: 07071/154-0, Fax: 07071/154-290, Email: info@cht.com, Homepage: www.cht.com / www.cht-silicones.com

CHT make reasonable efforts to ensure that information set out in the technical data sheet is complete, accurate, and up-to-date. CHT do not, however, make any representations, warranties or guarantees (whether express or implied) that information set out in the technical data sheet is complete, accurate, or up-to-date or that the product will be suitable for your requirements. You should carry out your own testing to determine the applicability of such information and whether the product will be suitable. CHT reserve the right to modify the technical data sheet at any time. The CHT technical service department is available to offer further information and advice and should it be needed to look at modifying current products or custom formulate a new one to meet your specific requirements. Please contact the technical service department.