

## Silcoset 101 2 part encapsulation and potting silicone

### Description

This is a two-part, pourable, liquid silicone rubber which; with the addition of a curing agent will cure at room temperature to form a resilient silicone rubber. It remains flexible over the temperature a wide temperature range. It possesses excellent weathering resistance, is resistant to oxidation and to many oils and chemicals and exhibits very good electrical properties. Silcoset® is approved under the UK Ministry of Defence Air Materials Specification DTD 900

### Key Features

- UK MOD approved to DTD 900/4721 and AFS 1980
- High temperature resistance
- Aerospace approved Rolls Royce MSRR 9117
- Ideal for low melt alloy casting

### Key Applications

- NATO Stock Reference : 8030-99-224-1395

### Application

Ideal for low melt metal alloy casting

### Use and Cure Information

#### Mixing

The base rubber must be mixed thoroughly with CA28 to produce a uniformly cured product. Mixing can be carried out mechanically or by hand, but care should be taken to avoid trapping air in the mixture since this can cause voids in the cured rubber.

#### De-aeration

For applications where such voids are undesirable the mixture should be de-aerated under reduced pressure before use. The time and pressure required for de-aeration depends on the quantity of the base liquid being used. As a guide, 150g of base can be de-aerated in 5-10 minutes at a pressure of 30 to 50 mbar. Containers should be only two-thirds full to prevent overflow during the initial stages of de-aeration.

#### Curing

The curing process begins, without exotherm, immediately the liquid and curing agent are mixed together. Depending on the amount and type of curing agent used, the cure times may vary from less than thirty minutes and up to 24 hours. There is no significant change in the physical properties of the final rubber when the curing agent concentration is varied within the recommended limits. (0.25 - 1 part of CA28 to 100 parts of Silcoset® by weight.) Alternative bulked catalysts are available and details are given on the individual technical data sheets.

It is important to check the compatibility in preliminary tests if unknown substrates are used.

### Health & Safety

#### Health and Safety

Safety Data Sheets available on request.

#### Packaging

CHT Silcoset encapsulants are available in a variety packaging including bulk containers. Please contact our sales department for more information.

Revision Date     29 Apr 2021  
Revision No        1  
Download Date     12 May 2021

### Property

#### Uncured Product

Property	Test Method	Value
Cure Type		<b>Condensation</b>
De-mould Time / Full Cure at 23°C/73°F		<b>4 hrs</b>
Density A	BS ISO 2781	<b>1.50</b>
Density B	BS ISO 2781	<b>1.10 g/cm3</b>
Mix Ratio By Weight		<b>100:1</b>
Pot Life at 23°C/73°F		<b>1 hr mins</b>
Rheology		<b>Liquid</b>
Viscosity Mixed mPas	Brookfield	<b>40000 mPas</b>

#### Cured Product

##### 7 days at 23+/-2°C and 50+/-5% humidity

100% Modulus (N/mm2)		<b>4.18 MPa / 606 psi</b>
CTE Volumetric ppm/°C		<b>708 ppm/°C</b>
Colour		<b>Red</b>
Density	BS ISO 2781	<b>1.50 g/cm3</b>
Elongation at Break (%)	ISO 37	<b>131 %</b>
Hardness Shore A	ASTM D 2240-95	<b>61</b>
Linear Shrinkage (%)		<b>0.41 %</b>
Max Working Temp (°C)		<b>250 °C / 482 °F</b>
Min Working Temp (°C)		<b>-60 °C / -76 °F</b>
Tear Resistance (N/mm)	BS ISO 34-1	<b>8.1 N/mm / 47 ppi</b>
Tensile Strength (N/mm2)	ISO 40	<b>4.77 N/mm2 / 692 psi</b>
Thermal Conductivity (W/mK)		<b>0.37 W/mK</b>
<b>Electrical Properties</b>		
Dielectric Constant	ASTM D-150	<b>3</b>
Dielectric Strength (V/mil)		<b>508 V/mil</b>
Dielectric Strength kV/mm	ASTM D-149	<b>16 kV/mm / 406 V/mil</b>
Dissipation Factor	ASTM D-150	<b>0.0025</b>
Volume Resistivity (Ohms cm)	ASTM D-257	<b>1.51E+14 ohms cm</b>
<b>Storage</b>		
Max Storage Temperature		<b>30 °C / 86 °F</b>
Shelf Life (mths)		<b>7</b>

The content set out in the technical data sheet does not contain information upon which you should rely. It is provided for general information purposes only and does not constitute a product specification. You must obtain professional or specialist advice before taking any action based on the information provided in the technical data sheet.

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The CHT technical service department is available to offer further information and advice and should it be needed to look at modifying current products or custom formulate a new one to meet your specific requirements. Please contact the technical service department.

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