TECHNICAL DATA SHEET



QSil 440 2 part encapsulation and potting silicone

Key Features

- 100% solids
- Fast curing
- Low modulus
- Primerless adhesion to a variety of substrates

Revision Date	30 Aug 2022
Revision No	2
Download Date	26 Apr 2024

Property	Test Method	Value
Uncured Product		
Cure Profile		24 hours at 25°C
Cure Type		Condensation
Density A	BS ISO 2781	1.5
Density B	BS ISO 2781	0.97
Gel Time at 25°C/77°F		5 min
Mix Ratio By Weight		100:8
Rheology		Liquid
Viscosity Mixed	Brookfield	160000 cP
Cured Product		
Color		White
Hardness Shore A	ASTM D 2240-95	45
Max Working Temp		204 °C / 399 °F
Min Working Temp		-55 °C / -67 °F
Storage		
Max Storage		38 °C / 100 °F
Temperature		
Shelf Life		12 mths

Telephone: 07071/154-0, Fax: 07071/154-290, Email: info@cht.com, Homepage: www.cht.com / www.cht.silicones.com

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CHT Germany GmbH: Postfach 12 80, 72002 Tübingen, Bismarckstraße 102, 72072 Tübingen, Germany