

QGel 324 General purpose silicone gel

Description

QGels are addition-cure clear, soft, moderately cross-linked silicone polymer. Silicone gels provide protection from moisture, vibration, thermal, or mechanical shock.

Key Features

- 1:1 mix ratio
- Soft, but resilient gel
- Dispensing equipment not necessary
- Excellent self healing properties, which is an optimal choice for connectors

Application

Connectors

Use and Cure Information

Important

In order to achieve optimum performance, the same lot number of the A and B components should be used. Mixed lots may not obtain the performance criteria listed on the TDS or Certificate of Analysis.

The "A" part of QGels contain the platinum catalyst; great care should be taken when using automated dispensing equipment to not cross-contaminate systems.

Mixing

Both the "A" and "B" parts should be well stirred to ensure the material is uniform. QGels should be mixed by weight. Once the components are mixed, the curing process begins. The gel time of the mixed material is listed under the typical properties. Fast curing gels should be dispensed utilizing automated mix and dispensing equipment. In order to achieve optimum performance, the same "A" and "B" side lot numbers should be used.

De-Aeration

Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To ensure proper de-airing, subject the mixed material to 29 inches of mercury.

Storage and Shelf-life

This product is best when used within 24 months from the date of manufacture, See product label and/or the CoA for specific "use by date".

Product should be stored in its original, unopened container in an environment that does not exceed 38C (100F)

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case, the properties required for the intended use should be checked for quality assurance reasons.

Property	Test Method	Value
Uncured Product		
Cure Profile		20 mins at 150°C, 60 mins at 100°C, 24 hrs at 25°C
Cure Type		Addition
Density A	BS ISO 2781	0.97
Density B	BS ISO 2781	0.97
Gel Time at 25°C/77°F		3 hrs
Mix Ratio By Weight		1:1
Rheology		Gel
Viscosity A	Brookfield	3,000 cP
Viscosity B	Brookfield	3,500 cP
Cured Product		
Color		Transparent
Max Working Temp		204 °C / 399 °F
Min Working Temp		-55 °C / -67 °F
Penetration (19.5g Cone Weight) mm		4 - 9 mm
Storage		
Max Storage Temperature		38 °C / 100 °F
Shelf Life		24 mths

Revision Date 16 Sep 2021
Revision No 4
Download Date 19 May 2024

The content set out in the technical data sheet does not contain information upon which you should rely. It is provided for general information purposes only and does not constitute a product specification. You must obtain professional or specialist advice before taking any action based on the information provided in the technical data sheet. CHT make reasonable efforts to ensure that information set out in the technical data sheet is complete, accurate, and up-to-date. CHT do not, however, make any representations, warranties or guarantees (whether express or implied) that information set out in the technical data sheet is complete, accurate, or up-to-date or that the product will be suitable for your requirements. You should carry out your own testing to determine the applicability of such information and whether the product will be suitable. CHT reserve the right to modify the technical data sheet at any time. The CHT technical service department is available to offer further information and advice and should it be needed to look at modifying current products or custom formulate a new one to meet your specific requirements. Please contact the technical service department.

CHT Germany GmbH: Postfach 12 80, 72002 Tübingen, Bismarckstraße 102, 72072 Tübingen, Germany
Telephone: 07071/154-0, Fax: 07071/154-290, Email: info@cht.com, Homepage: www.cht.com / www.cht-silicones.com